Item ID:	D3798-041		Accept		Setup	Start	
Revision ID:							
Item Name:	Spacepod Floor					Stop	

Start Date:	6/03/10	Start Qty:	2.00		Cust Item ID:
Required Date:	6/07/10	Req'd Qty:	2.00		Customer:

Reference:

					Run	Start	
Approvals:	Process Plan:	Date:	Tooling:	Date:			
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp

Draw Nbr	Revision Nbr
D3798	B

210

Small Fab

Small Fab

0.00

0.00

&T (0 -06 -0⁹

Memo

PULL FROM STOCK:
2 X D3798-041 B53490
REMOVE FOAM, RE-INSTALL 1 NEW FOAM, AND RE-GLUE PART OF
FOAM ON OTHER

1-Install foam as per dwg D3798 using contact cement

A/R Contact Cement batch: 112983

2- Trim foam if necessary

220

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

0.00

Item ID:	D3798-041		Accept		Setup	Start	
Revision ID:						Stop	
Item Name:	Spacepod Floor						

| **Start Date:** | 6/03/10 | **Start Qty:** | 2.00 | | **Cust Item ID:** | |
| **Required Date:** | 6/07/10 | **Req'd Qty:** | 2.00 | | **Customer:** | |

Reference:

Run Start

| **Approvals:** | **Process Plan:** _____ | **Date:** _____ | **Tooling:** _____ | **Date:** _____ | Stop |
| | **QC:** _____ | **Date:** _____ | **SPC (Y/N):** | **Date:** _____ | |

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
230	Identify as per dwg & Stock Location: _241_	0.00				(x2) BB		10/06/10	
Packaging		0.00							
Packaging	**Memo** RE-IDENTIFY USING NEW B/N								
240	QC21- Final Inspection - Work Order Release	0.00					10/06/10		
QC	**Memo**	0.00							
Quality Control							MF 10-6-10		

Picklist Print

Work Order ID: 59383

Parent Item: D3798-041

Parent Item Name: Spacepod Floor

Start Date: 6/03/10		**Required Date:** 6/07/10

**Comments:** IPP Rev:A 08-09-18 new issue DD verified by:ec

Start Qty: 2.00   **Required Qty:** 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3798-041		Manufactured	No				Each	3.0000		2			
Spacepod Floor											*10-06-04*		
				Location		Loc Qty		Loc Code					
				ST241B		3							
					53490	3				x2			
D3798-3		Manufactured	No			170	Each	7.0000	1	2			
Spacepod Floor Foam											*10-06-04*		
				Location		Loc Qty		Loc Code					
				ST242		7							
					51098	3				x2			
					53904	4							

ITEM NO.	QTY. -041	QTY. -042	PART NUMBER	DESCRIPTION
1	X		D3798-041	SPACEPOD FLOOR ASSEMBLY, LH
2		X	D3798-042	SPACEPOD FLOOR ASSEMBLY, RH
3	1		D3798-1	SPACEPOD FLOOR
4		1	D3798-2	SPACEPOD FLOOR
5	1	1	D3798-3	SPACEPOD FLOOR FOAM
6	1	1	D3798-5	REINFORCEMENT
7	33	33	MS20426AD4-3	RIVET

DETAIL A A6-1
SCALE 4X

DETAIL B B3-1
SCALE 4X

#59363

D3798-041 SPACEPOD FLOOR, LH

A C5-1

B C3-1
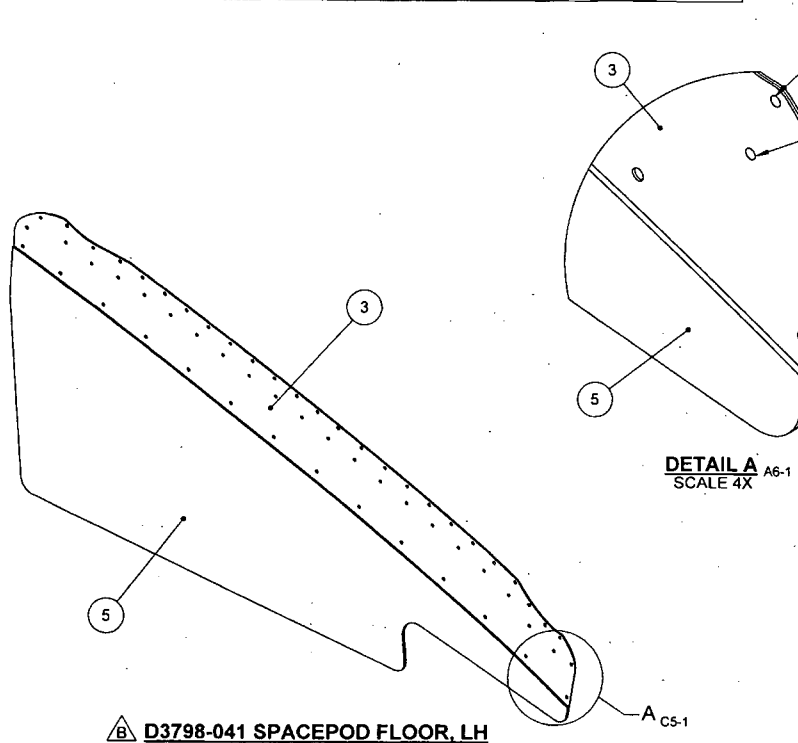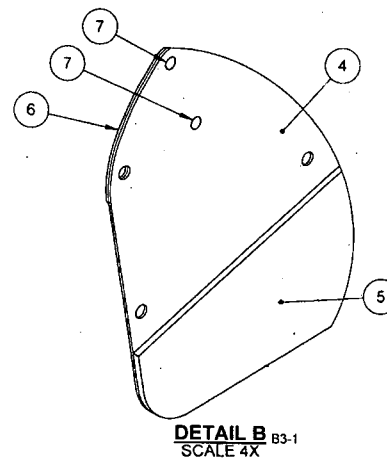
D3798-042 SPACEPOD FLOOR, RH

RELEASED
2009 -10- 1 3

NOTES:
1) MATERIAL: N/A
2) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3798-041/-042 USING WHITE FINE POINT PERMANENT MARKER
7) WEIGHT: D3798-041 - 5.0 lbs
            D3798-042 - 5.0 lbs
8) ASSEMBLY INSTRUCTIONS
    - RIVET D3798-5 REINFORCEMENT TO D3798-1/-2 SPACEPOD FLOOR USING RIVETS AS INDICATED
    - POWDER COAT PER NOTE 2
    - INSTALL D3798-3 FOAM AS INDICATED USING CONTACT CEMENT. TRIM TO FIT.

B	ADD -5 (SHEET 4); REVISE -041/-042; ADD ASSEMBLY INSTRUCTIONS (NOTE 8)		09.10.08
A	NEW ISSUE	HS	08.10.20
REV.	DESCRIPTION	BY	DATE

DESIGN		**DART AEROSPACE LTD**	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3798	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SPACEPOD FLOOR	NTS
DATE	09.10.08		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries